

**Technical File** 





Scientific Name(s)	Family	Commercial Restriction	
Manilkara bidentata Manilkara huberi	SAPOTACEAE (angiosperm)	No commercial restriction	

Massaranduba decking is a premium outdoor decking material renowned for its exceptional durability, natural beauty, and rich reddish-brown colour.

With its dense grain and high density, Massaranduba decking exhibits remarkable resistance to rot, decay, insects, and even fire. This makes it an excellent choice for outdoor applications, as it can withstand the elements and heavy use without compromising its structural integrity.

The wood's deep reddish-brown colour gives Massaranduba decking a warm and inviting appearance. Over time, it develops a beautiful natural patina that enhances its visual appeal. While the wood naturally weathers to a silver-grey colour when left untreated, applying a protective finish can help maintain its original hue and prevent fading caused by UV rays.

Massaranduba decking combines durability, natural beauty, and longevity, making it a popular choice for those seeking a high-quality and visually appealing outdoor decking.

## **Wood Description**

Color: red brown

Sapwood: clearly demarcated

**Texture:** fine **Grain:** straight

Interlocked grain: absent

Note: Dark red brown with purplish shades.

## **Log Description**

Diameter: from 60 to 120cm

Thickness of sapwood: from 4 to 6cm

Floats: no

Log durability: good

## Physical, Mechanical and Acoustic Properties

Physical and mechanical properties are based on mature heartwood specimens. These properties can vary greatly depending on origin and growth conditions.

Stability: poorly stable

Musical quality factor: 107,7 measured at 2842 Hz

(\*: at 12% moisture content, with 1 MPa = 1 N/mm²)

	Mean	Std dev.
Specific gravity *:	1,1	0,05
Monnin hardness *:	12,9	2,1
Coeff. of volumetric shrinkage:	0,75%	0,06%
Total tangential shrinkage (TS):	9,40%	0,80%
Total radial shrinkage (RS):	7,10%	0,80%
TS/RS ratio:	1,30%	-
Fiber saturation point:	27%	-
Crushing strength *:	89MPa	8MPa
Static bending strength *:	170MPa	18MPa
Modulus of elasticity *:	24410MPa	3274MPa

## **Requirement of a Preservative Treatment**

**Against dry wood borer attacks:** does not require any preservative treatment

**In case of risk of temporary humidification:** does not require any preservative treatment

**In case of risk of permanent humidification:** does not require any preservative treatment

## **Natural Durability and Treatability**

Fungi and termite resistance refers to end-uses under temperate climate. Except for special comments on sapwood, natural durability is based on mature heartwood. Sapwood must always be considered as non-durable against wood degrading agents.

**E.N.** = Euro Norm

Funghi (according to E.N. standards):  $class\ 1$ 

- very durable

**Dry wood borers:** durable - sapwood demarcated (risk limited to sapwood)

**Termites (according to E.N. standards):** class D - durable

**Treatability (according to E.N. standards):** class 4 - not permeable

**Use class ensured by natural durability:** class 4 - in ground or fresh water contact

Species covering the use class 5: yes

**Note:** This species naturally covers the use class 5 (end-uses in marine environment or in brackish water) due to its high specific gravity and hardness. According to the European standard NF EN 335, performance length might be modified by the intensity of end-use exposition.

## **Drying**

Drying rate: slow

Risk of distortion: high risk Risk of casehardening: yes Risk of checking: high risk Risk of collapse: no Possible drying schedule: 5

Note: Surface drying prior to kiln drying is recommended.

This schedule is given for information only and is applicable to thickness lower or equal to 38 mm. It must be used in compliance with the code of practice. For thickness from 38 to 75 mm, the air relative humidity should be increased by 5 % at each step. For thickness over 75 mm, a 10 % increase should be considered.

Temperature (°C)

M.C. (%)	Dry-bulb	Wet-bulb	Air humidity (%)	
30	42	41	94	
25	42	39	82	
20	48	43	74	
15	48	43	74	

## **Sawing And Machining**

Blunting effect: fairly high

Sawteeth recommended: stellite-tipped

Cutting tools: tungsten carbide

Peeling: not recommended or without interest

Slicing: nood

Note: Requires power.

#### **Assembling**

Nailing / screwing: good but pre-boring necessary Gluing: correct (for interior only)

Note: Gluing requires care (very dense wood).

## **Commercial Grading**

## Appearance grading for sawn timbers:

- According to NHLA grading rules (January 2007)
- **Possible grading:** FAS, Select, Common 1, Common 2, Common 4
- In French Guiana, the local name of this species is "BALATA FRANC". Grading is done according to local rules "Bois guyanais classés".
- Possible grading: Choix 1, choix 2, choix 3, choix 4

# **Fire Safety**

## **Conventional French grading:**

- Thickness > 14 mm: M.3 (moderately inflammable)
- Thickness < 14 mm: M.4 (easily inflammable)

Euroclasses grading: D s2 d0

Default grading for solid wood, according to requirements of European standard EN 14081-1 annex C (April 2009). It concerns structural graded timber in vertical uses with mean density upper 0.35 and thickness upper 22 mm.

### **End-uses**

- Hydraulic works (fresh water)
- Sleepers
- Stakes
- Sliced veneer
- Ship building (planking and deck)
- Sculpture
- Turned goods
- Industrial or heavy flooring
- Stairs (inside)
- Bridges (parts not in contact with water or ground)
- Bridges (parts in contact with water or ground)
- Poles
- Wood frame house
- Stringed instruments (bow)
- Arched goods
- Tool handles (resilient woods)
- Shingles
- Heavy carpentry
- Current furniture or furniture components

Note: In Brazil, M. elata and M. longifolia are used for pulpwood.

Main Local Names

Country	Local Name	
Brazil	Massaranduba	
Brazil	Paraju	
Colombia	Nispero	
Guyana	Beefwood	
French Guiana	Balata Franc	
French Guiana	Balata Rouge	
Panama	Nispero	
Peru	Quinilla Colorada	
Venezuela	Balata	
United Kingdom	Bullet Wood	
United States of America	Bullet Wood	
Brazil	Maparajuba	
Colombia	Balata	
Guyana	Balata	
Guyana	Bullet Wood	
French Guiana	Balata Gomme	
French Guiana	Bois Abeille	
Peru	Pamashto	
Suriname	Bolletrie	
Venezuela	Massarandu	
United States of America	Beefwood	

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